



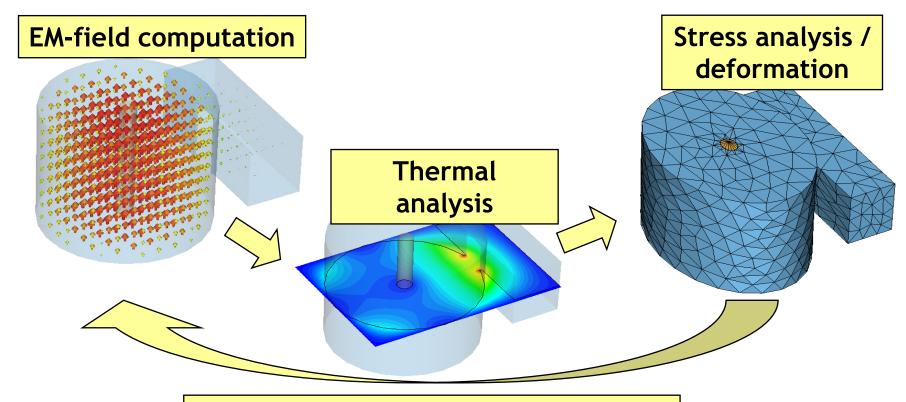
# A Glimpse into Multiphysic-Analyses using CST STUDIO SUITE™

Accounting for thermal heating effects and mechanical deformation in the electrical design



#### The Motivation ...





**EM-properties of deformed geometry** can be fed into sensitivity analysis

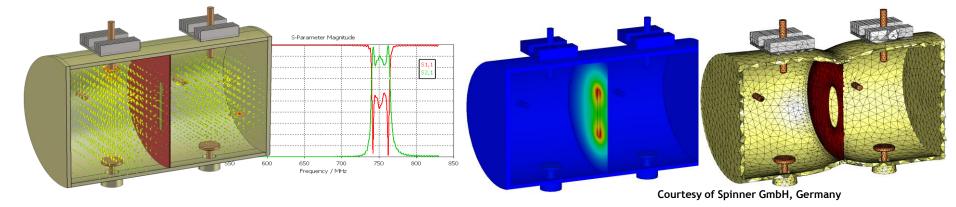
#### CST MPHYSICS STUDIO<sup>TM</sup>

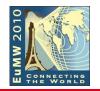


- Thermal Simulation
- **Mechanical Stress Simulation**





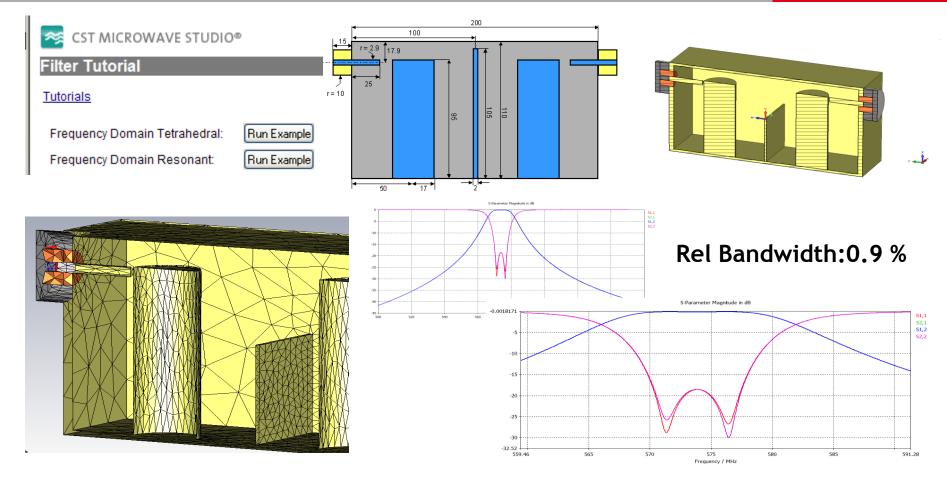




### **Online Demo**

### Example: 2-Post Bandpass Filter



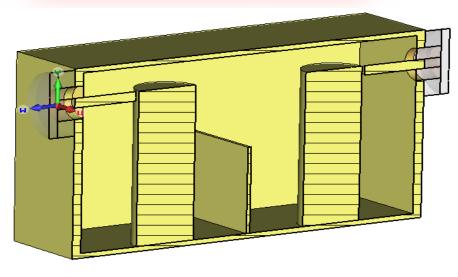


# 1) EM (FD tet)

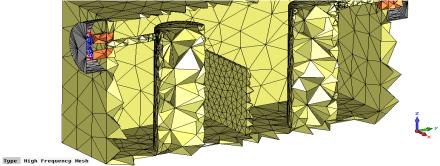


Material brass
Type Normal
Epsilon 1
Mue 1
El. cond. 1e+007 [S/m]
Therm.cond. 30 [W/K/m]
Young's Mod. 100 [kN/mm^2]
Poiss.Ratio 0.34

Thermal Exp. 15 [1e-6/K]







# 1D Results > |S| dB



#### **Tchebychev Filter**

Order = 2

Bandwidth = 5 MHz

**Center Frequency = 570 MHz** 

Passband ripple = 0,01 dB (1,100747 VSWR)

Return loss = -26,3828 dB

#### Normed g values:

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g1 = 0,4489

g2 = 0,4078

g3 = 1,1008

#### Corresponding coupling coefficients in MHz / (rel):

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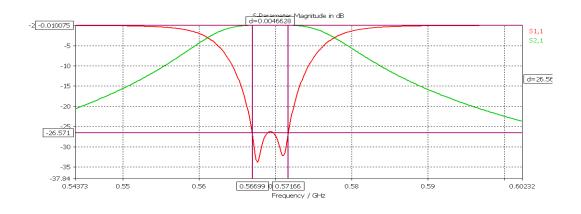
k\_E = 11,14 (0,0195413) k1\_2 = 11,69 (0,0205021)

k\_out = 11,14 (0,0195413)

#### **Group Delay Time**

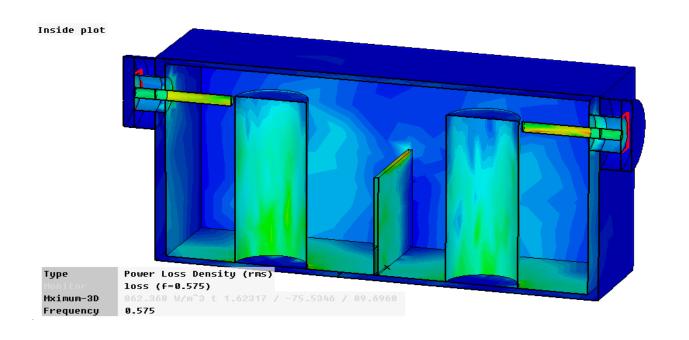
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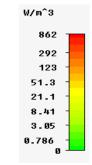
t\_d1 = 57,153 ns t\_d2 = 51,922 ns t\_d3 = 0, ns



# Power Loss Dens. > loss (f=0.575)



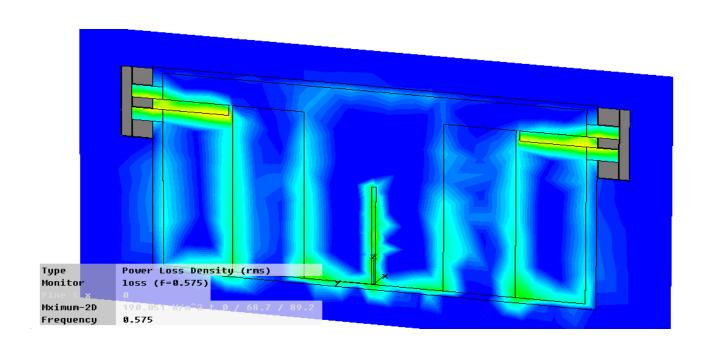


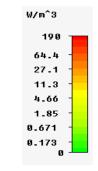




# Power Loss Dens. > loss (f=0.575)



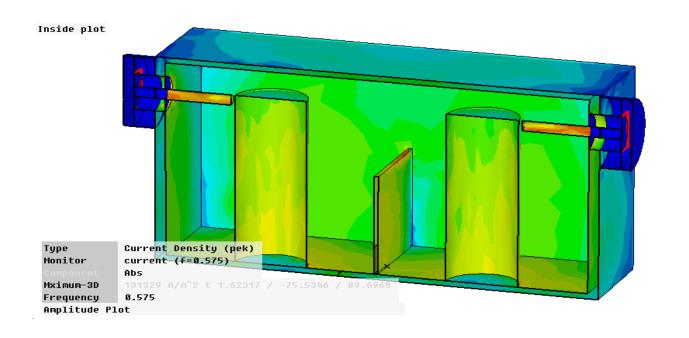


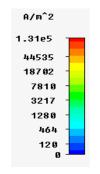




# Current Density (f=0.575)



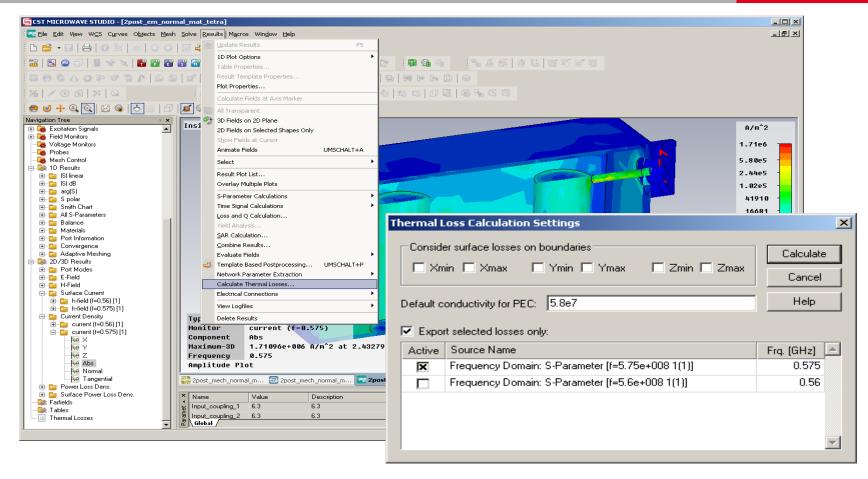






# **Export the Thermal losses**

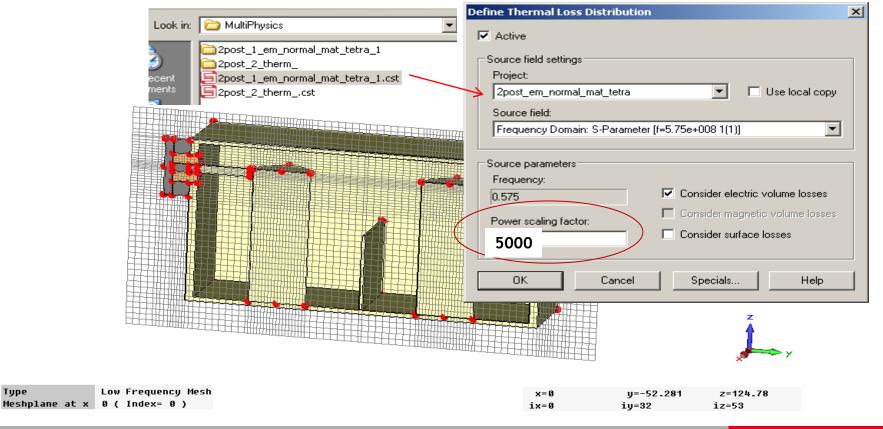




# 2) Thermal Solver



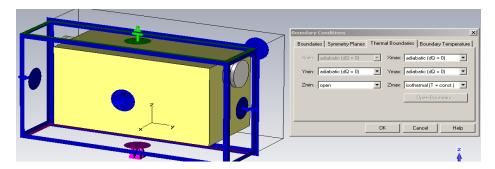
#### Import the losses from EM FD

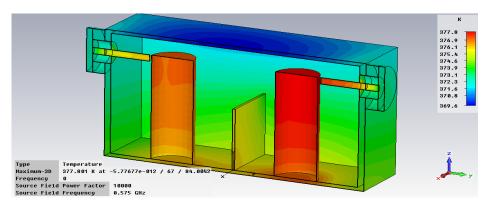


### Thermal boundaries



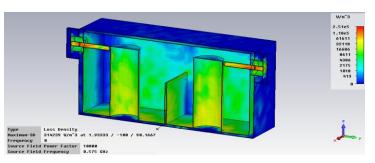
#### Thermal boundaries

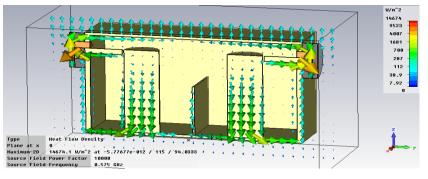




**Temperature** 

#### Thermal volume losses as source

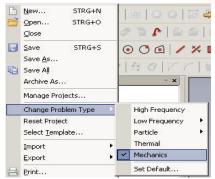




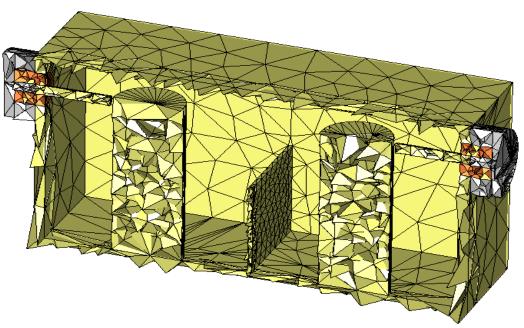
Heat flow

# 3) Mechanical Solver





$$[M][\dot{x}] + [B][\dot{x}] + [K][x] = [F]$$





Type Mechanics Mesh

#### http://www.engineeringtoolbox.com/young-modulus-d\_417.html



#### Strain

Strain can be expressed as

$$strain = dL/L$$
 (1)  
 $where$   
 $strain = (m/m) (in/in)$   
 $dL = elongation or compression (offset) of the object (m) (in)$   
 $L = length of the object (m) (in)$ 

#### Stress

Stress can be expressed as

$$stress = F / A$$
 (2)  
where  
 $stress = (N/m^2) (lb/in^2, psi)$   
 $F = force (N) (lb)$ 

$$A = area of object (m^2) (in^2)$$

#### Young's Modulus (Tensile Modulus)

Young's modulus or Tensile modulus can be expressed as

$$E = stress / strain = (F / A) / (dL / L)$$
 (3)

where

$$E = Young's modulus (N/m^2) (lb/in^2, psi)$$

σ=ε.Ε

To describe elastic properties of linear objects like wires, rods, or columns which are stretched or compressed, a convenient parameter is the ratio of the stress to the strain, a parameter called the "Young's modulus" or "Modulus of Elasticity" of the material. Young's modulus can be used to predict the elongation or compression of an object as long as the stress is less than the yield strength of the material.

| Material                                    | Young's Modulus (Modulus of<br>Elasticity)<br>- E - |  | Ultimate Tensile<br>Strength<br>- Su -   | Yield Strength                           |
|---|---|--|--|--|
|   | (10 <sup>6</sup> psi)                               | (10 <sup>9</sup> N/m <sup>2</sup> , GPa) | (10 <sup>6</sup> N/m <sup>2</sup> , MPa) | (10 <sup>6</sup> N/m <sup>2</sup> , MPa) |
| ABS plastics                                |   | 2.3                                      | 40                                       |  |
| Acrylic                                     |   | 3.2                                      | 70                                       |  |
| Aluminum                                    | 10.0  | 69                                       | 110                                      | 95                                       |
| Antimony                                    | 11.3  |  |  |  |
| Beryllium                                   | 42  |  |  |  |
| Bismuth                                     | 4.6   |  |  |  |
| Bone  |   | 9  | 170<br>(compression)                     |  |
| Boron                                       |   |  |  | 3100                                     |
| Brasses                                     |   | 100 - 125                                | 250                                      |  |
| Bronzes                                     |   | 100 - 125                                |  |  |
| Cadmium                                     | 4.6   |  |  |  |
| Carbon Fiber<br>Reinforced<br>Plastic       |   | 150                                      |  |  |
| Cast Iron 4.5%<br>C, ASTM A-48              |   |  | 170                                      |  |
| Chromium                                    | 36  |  |  |  |
| Cobalt                                      | 30  |  |  |  |
| Concrete, High<br>Strength<br>(compression) |   | 30                                       | 40<br>(compression)                      |  |
| Copper                                      | 17  |  | 220                                      | 70                                       |
| Diamond                                     |   | 1,050 - 1,200                            |  |  |
| Douglas fir Wood                            |   | 13                                       | 50<br>(compression)                      |  |
| steel, Structural<br>ASTM-A36               |   | 200                                      |  |  |

1 GPa = 1 kN/mm2

- 1 N/m<sup>2</sup> = 1x10<sup>-6</sup> N/mm<sup>2</sup> = 1 Pa = 1.4504x10<sup>-4</sup> psi
- 1 psi (lb/in<sup>2</sup>) = 144 psf (lb<sub>1</sub>/ft<sup>2</sup>) = 6,894.8 Pa (N/m<sup>2</sup>) = 6.895x10<sup>-3</sup> N/mm<sup>2</sup>



#### Poisson's ratio

From Wikipedia, the free encyclopedia

Poisson's ratio (v), named after Siméon Poisson, is the ratio, when a sample object is stretched, of the contraction or transverse strain (perpendicular to the applied load), to the extension or axial strain (in the direction of the applied load).

When a sample cube of a material is stretched in one direction, it tends to contract (or occasionally, expand) in the other two directions perpendicular to the direction of stretch. Conversely, when a sample of material is compressed in one direction, it tends to expand (or rarely, contract) in the other two directions. This phenomenon is called the Poisson effect. Poisson's ratio v (nu) is a measure of the Poisson effect.

The Poisson's ratio of a stable, isotropic, linear elastic material cannot be less than -1.0 nor greater than 0.5 due to the requirement that the elastic modulus, the shear modulus and bulk modulus have positive values [1]. Most materials have Poisson's ratio values ranging between 0.0 and 0.5. A perfectly incompressible material deformed elastically at small strains would have a Poisson's ratio of exactly 0.5. Most steels and rigid polymers when used within their design limits (before yield) exhibit values of about 0.3, increasing to 0.5 for post-yield deformation (which occurs largely at constant volume.) Rubber has a Poisson ratio of nearly 0.5. Cork's Poisson ratio is close to 0: showing very little lateral expansion when compressed. Some materials, mostly polymer foams, have a negative Poisson's ratio; if these auxetic materials are stretched in one direction, they become thicker in perpendicular directions. While anisotropic materials can as well have Poisson ratios in some directions above 0.5.

Assuming that the material is compressed along the axial direction:

$$\nu = -\frac{\varepsilon_{\rm trans}}{\varepsilon_{\rm axial}} = -\frac{\varepsilon_{\rm x}}{\varepsilon_{\rm y}}$$

where

ν is the resulting Poisson's ratio,

 $arepsilon_{
m trans}$  is transverse strain (negative for axial tension, positive for axial compression)

 $\mathcal{E}_{\text{axial}}$  is axial strain (positive for axial tension, negative for axial compression).

| material 🖂      | poisson's ratio 🖂 |
|-----------------|-------------------|
| rubber          | ~ 0.50            |
| gold            | 0.42              |
| saturated clay  | 0.40-0.50         |
| magnesium       | 0.35              |
| titanium        | 0.34              |
| copper          | 0.33              |
| aluminium-alloy | 0.33              |
| clay            | 0.30-0.45         |
| stainless steel | 0.30-0.31         |

| steel     | 0.27-0.30    |
|-----------|--------------|
| cast iron | 0.21-0.26    |
| sand      | 0.20-0.45    |
| concrete  | 0.20         |
| glass     | 0.18-0.3     |
| foam      | 0.10 to 0.40 |
| cork      | ~ 0.00       |

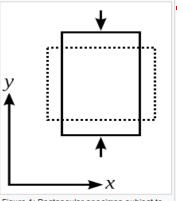
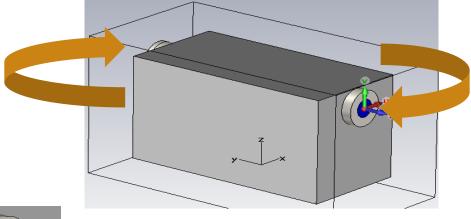


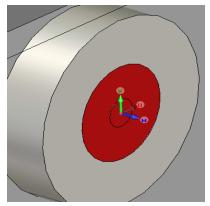
Figure 1: Rectangular specimen subject to compression, with Poisson's ratio circa 0.5

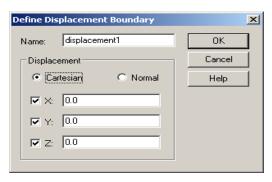
# Displacements > displacement



Define a displacement eg at a face (xyz) directly at the WG-Port

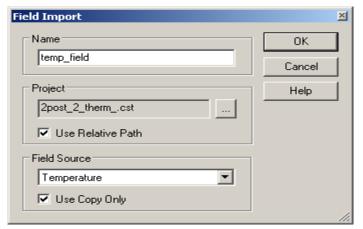


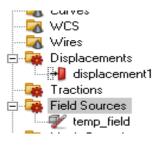


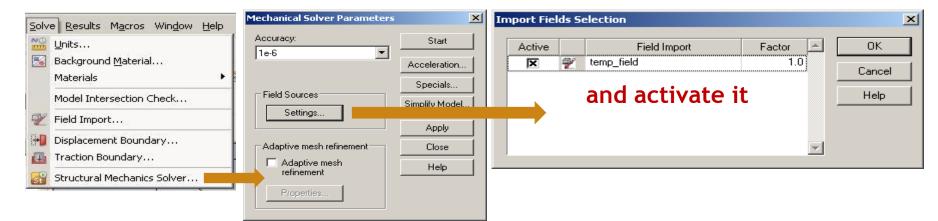


# Import a field source (from therm)





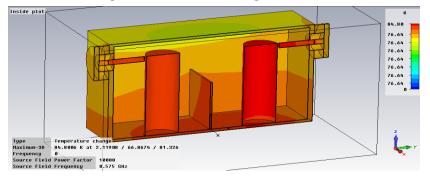




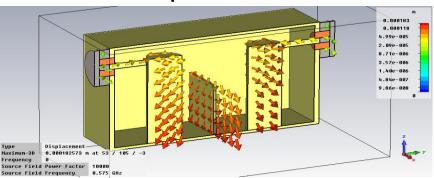
# 2D/3D Results > Displacement

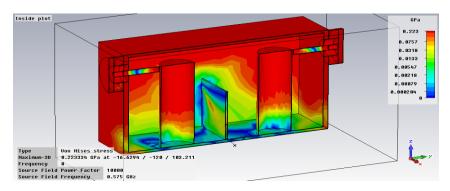


#### Temperature change as source

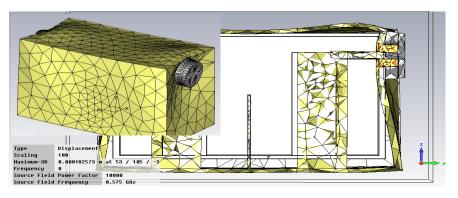


#### Mech. Displacements





**Von Mises Stress** 



**Deformed Mesh** 

## 4) Sensitivity (Introduction)

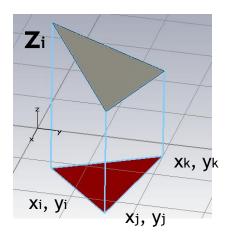


### Matrix to solve: $[K]{E} = {Q}$

$$[K]{E} = {Q}$$



[K]: symmetric, complex, contains geometry, material, frequency



Example: Linear Shape functions for a 2D element in xy

$$[N] = -\frac{1}{2\Delta} [1, x, y] \begin{bmatrix} a_i & a_j & a_k \\ b_i & b_j & b_k \\ c_i & c_j & c_k \end{bmatrix}; a_{ijk} = x_j y_k - y_j x_k; b_{ijk} = y_j - y_k; c_{ijk} = x_k - x_j$$

$$z = [N_i, N_j, N_k] \begin{cases} z_i \\ z_j \\ z_k \end{cases}$$

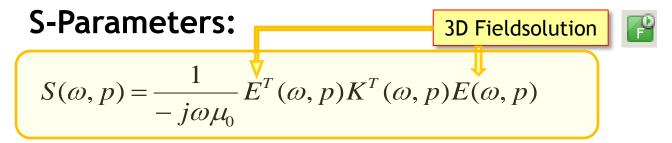
$$z = [N_i, N_j, N_k] \begin{cases} z_i \\ z_j \\ z_k \end{cases}$$
 Example: electrostatic 
$$k_{m,n} = \iint_{xy} (\varepsilon_x \frac{\partial N_m}{\partial x} \frac{\partial N_n}{\partial x} + \varepsilon_y \frac{\partial N_m}{\partial x} \frac{\partial N_n}{\partial x}) dx dy; m, n = i, j, k$$

[E]: unkowns z

[Q]: Sources

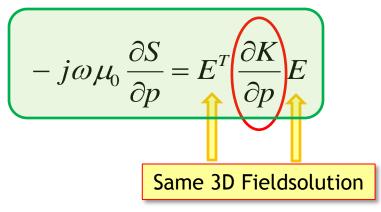
### Introduction to Sensitivity





[K] ...left hand side, E (Fields at ports, p... any parameter

### Sensitivity of S-parameter vs. parameter change:



Direct analytical derivation of K-matrix elements via e.g. [N]

### Introduction to Sensitivity



Numerical calculation of gradients is expensive and unstable

Here: Sensitivity of S-parameter vs. parameter change

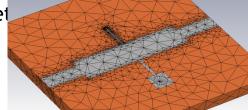
$$-j\omega\mu_0 \left(\frac{\partial S}{\partial p}\right) = E^T \frac{\partial K}{\partial p} E$$

no additional 3D solution required (only another S-Parameter computation)

Very efficient computation of sensitivities

Result: S-parameter ranges for tolerant paramet

Currently available for FD-Tet solver



### Introduction to Sensitivity



What is it good for?

The sensitivity helps estimate "new" S-parameters due to the (small) change of the parameter, at <u>no</u> extra cost

Suppose the parameter p changes by a quantity  $\Delta p$ :

$$S(x + \Delta p) \approx S(x) + \sum_{p} \frac{\partial S}{\partial p} \Delta p$$

exact computation of the Sensitivity

(Approximated by 1st order Taylor expansion)

The various sensitivities are used in an optimizer to solve for  $\Delta p$  as variables to best fit the S-parameter goals.

$$S_{nm} \Leftarrow S_{nm(3D-MWS)} + \sum_{p} \frac{\partial S}{\partial p} \Delta p$$



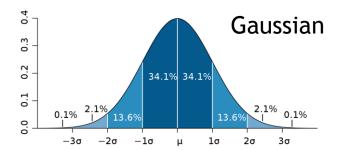
Δp ... face constraints

### What is the Yield Analysis



#### For every product, there are:

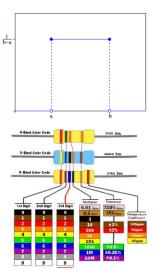
Technical specifications
Fabrication tolerances



The fabrication tolerances will lead to some products not fulfilling the specifications

Yield: 
$$yield = \frac{\#Passed}{\#Total}$$

#### Uniform



### Typical Approach vs. CST Approach



How is yield calculated typically?

Parameters vary according to a known probability curve Repeat

Change the value of all parameters

Simulate

Check if specification (in our case for S-params.) is met Until the number of simulations is statistically relevant

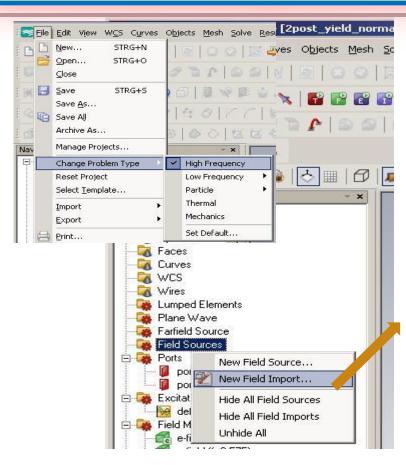
This is a large number of EM simulations - typicaly hundreds or thousands!!!

Knowing the sensitivity, there is no need to perform 3D simulations, at least if the parameters vary in a small range.

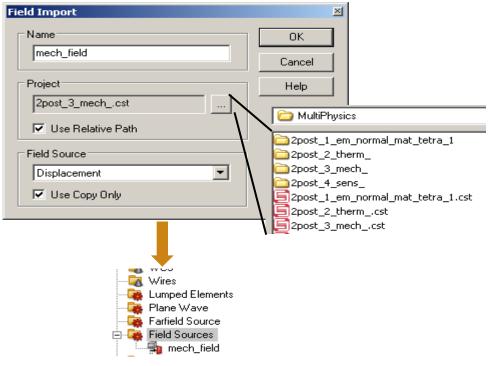
The efficiency of this new sensitivity analysis approach makes Monte-Carlo based yield analysis feasible even for complex multi-parametrical three-dimensional structures

### 4) Sensitivity (based on mech. Displacements)



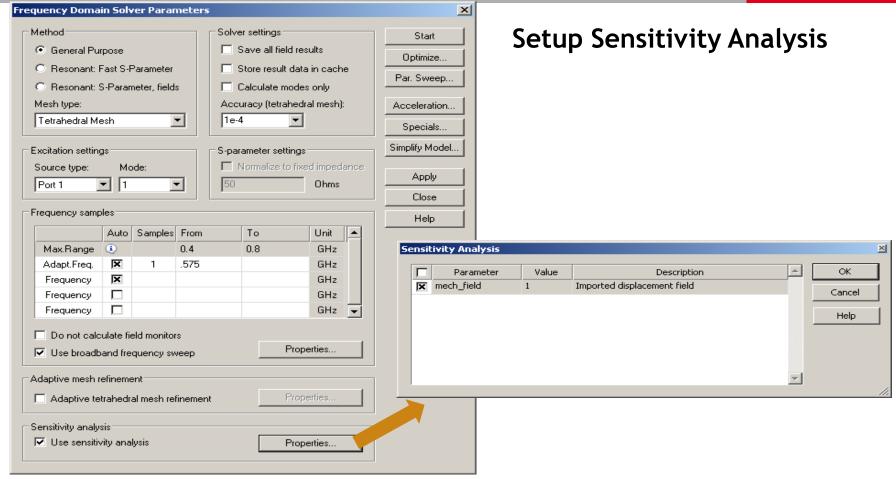


#### Import the displacements



# 4) Sensitivity



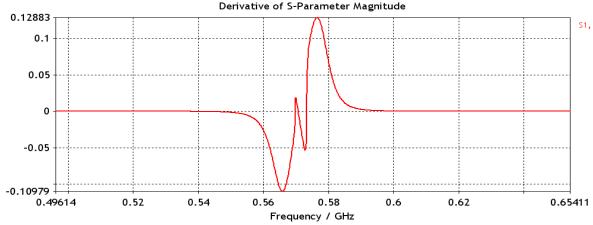


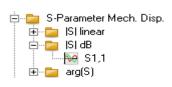
# 4) Sensitivity

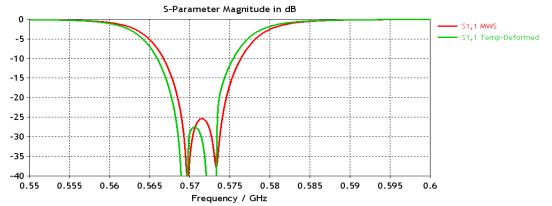


#### **Display S-parameter Sensitivity**







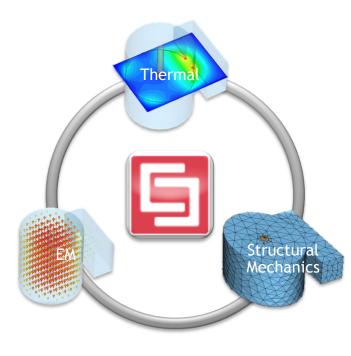


### Summary



 Integrated workflow with CST MPHYSICS STUDIO™

- Ease-of-use: New solvers within well known frontend
- Accuracy of integrated solution and solver technology
- ■Wide application range due to tight integration within CST STUDIO SUITE™





### Thank you for your attention!